



HIGHWAY 10 EAST
YORKTON, SK S3N 2X3
306-782-4313
truckproz@sasktel.net
www.truckproz.com

Invoice: **01S11951**
Date / Hour: 8/31/2023 4:36:35PM
Repair Order: 11951
Customer: 3328
Branch: 1
Total Invoice: \$ 3,734.16
Charge
Page 1 of 3

Please make cheques payable to: **101076904 Sask Ltd**
Remit payment to: **Box 1059 Yorkton, SK S3N 2X3**

Bill To: DEVRIES FARMS
BOX 45
GRAYSON, SK S0A 1E0

Ship To: DEVRIES FARMS
BOX 45
GRAYSON, SK S0A 1E0

Work: 306-730-0300

Customer P/O: Charris Orig R/O: 0 Completion Date: 08/30/2023

Unit Number: 7000

Model Year: 2012

Make/Model: INTERNATIONAL PROSTAR

Type: TRACTOR

VIN: 3HSDJSJR9CN597000

Meter: 879332 Kilometers

Task: 1 0600 3 AXLE TRUCK ALIGNMENT

Department: SERVICE

Complaint: ***** ATTACH ALIGNMENT SHEET WITH CUSTOMER CONCERNS *****
THRUST ISSUE, WEARING TIRES.

Correction: _YES_ PERFORMED PRE ALIGNMENT CHECK OVER

YES ADJUSTED / CHECKED TOE IN

YES ADJUSTED REAR AXLES

YES PERFORMED ALIGNMENT CHECK

PERFORMED PRE ALIGNMENT CHECK OVER AND FOUND ALL FOUR SPRING EYE BUSHINGS WORN OUT AND BOTH TIED ROD ENDS WORN OUT.

PERFORMED ALIGNMENT, ADJUSTED TOE AND BOTH REAR THRUST ANGLES, TEST DROVE, TRUCK HAS A SLIGHT PULL TO THE RHS, BROUGHT TRUCK BACK IN SHOP AND ADDED A CASTOR SHIM ON RHS, REMOVED U-BOLTS AND RAISED SPRING TO GET INTO POSITION, INSTALLED SHIM AND NEW U-BOLTS, TIGHTENED U-BOLTS AND TORQUED, TEST DROVE, ALL GOOD.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	MIH73	1/8 THRUST ANGLE SHIM	EA	4.0	\$22.74	\$90.96
	MIH75	1/16 THRUST ANGLE SHIM	EA	1.0	\$21.51	\$21.51
	UB3422	Ubolt Assembly - 3422	EA	1.0	\$25.28	\$25.28
	UB3424	Ubolt Assembly - 3424	EA	1.0	\$26.25	\$26.25

Task 1 Subtotals Parts: \$164.00

4.00 Labor: \$572.00

Task 1 Subtotals \$736.00

Task: 2 60400

REMOVE AND REPLACE SUSPENSION BUSHING ON TRUCK

Department: SERVICE

Complaint: ALL FOUR SPRING EYE BUSHINGS WORN OUT.

Correction: JACKED UP REAR AXLES AND SET ON FRAME STANDS, RELEASED SUSPENSION, LHS STEP HAD TO BE REMOVED FOR ACCESS. TORCHED SPRING EYE BOLTS AND AIR HAMMER OUT, REMOVED BUSHINGS, CLEANED SPRING EYE AND PRESSED IN NEW BUSHINGS, GOT NEW BOLTS AND HARDWARE, ANTI-SEIZED AND TIGHTENED.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	BUSRB268	COMMON REAR SUSPENSION BUSHING	EA	4.0	\$69.20	\$276.80
	GR83/4B	3/4 GRADE 8 BOLT	EA	8.0	\$12.04	\$96.32
	GR83/4FLW	3/4 GRADE 8 FLAT WASHER	EA	16.0	\$0.67	\$10.72
	STL3/4LN	3/4 STEEL LOCK NUT	EA	8.0	\$2.35	\$18.80

Task 2 Subtotals Parts: \$402.64

8.00 Labor: \$1,144.00

Task 2 Subtotals \$1,546.64

Task: 3 20600

REPLACE TIE ROD END

Department: SERVICE

Complaint: BOTH TIE ROD ENDS WORN OUT.

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Correction: REMOVED COTTER PINS AND REMOVED TIE ROD NUTS, LUBRICATED AND HAMMERED OFF ENDS. REMOVED STABILIZER SHOCK BOLT AND TIE ROD ENDS, CLEANED TUBE AND LUBRICATED, ANTI-SEIZED NEW TIE ROD ENDS AND THREADED IN, PUT IN PLACE AND TIGHTENED. ADJUSTED TOE TO 1/8" IN, TIGHTENED CLAMPS, PUT NEW STABILIZER SHOCK BOLT AND HARDWARE, TIGHTENED AND GREASED.

Supp. Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
GR83/4B	3/4 GRADE 8 BOLT	EA	1.0	\$12.04	\$12.04
GR83/4FLW	3/4 GRADE 8 FLAT WASHER	EA	2.0	\$0.67	\$1.34
STL3/4LN	3/4 STEEL LOCK NUT	EA	1.0	\$2.35	\$2.35
TSAHES423L	LH TIE ROD END	EA	1.0	\$48.41	\$48.41
TSAHES423R	RH TIE ROD END	EA	1.0	\$42.12	\$42.12
Task 3 Subtotals				Parts:	\$106.26
				Labor:	\$444.00
				Task 3 Subtotals	\$550.26

Task: 4 60200 REMOVE AND REPLACE AIR BAG

Complaint: 3RD AXLE RHS AIR BAG MISSING BOTTOM NUT.

Correction: CLEANED THREADS AND INSTALLED LOCK NUT, AIRED UP SUSPENSION AND REMOVED FRAME STANDS.

Department: SERVICE

Supp. Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
GR81/2FLW	1/2 GRADE 8 FLAT WASHER	EA	1.0	\$0.32	\$0.32
STL1/2LN	1/2 STEEL LOCK NUT (NC)	EA	1.0	\$0.72	\$0.72
Task 4 Subtotals				Parts:	\$1.04
				Labor:	\$42.90
				Task 4 Subtotals	\$43.94

Task: 5 45300 CHECK DRIVELINE VIBRATION

Complaint: TRUCK HAS A VIBRATION.

Correction: GATHERED DRAIN TRAYS FOR EACH WHEEL, LOOSENED ALL AXLE STUDS, HIT MIDDLE OF AXLE WITH HAMMER TO POP CONES AND POPPED AXLES OUT OF DIFFERENTIAL, CUT GASKETS OFF, STARTED TRUCK AND RAN IN DIFFERENT GEARS TO SEE IF VIBRATION COULD BE ISOLATED, APPEARS TO BE THE DRIVELINE FROM STEADY BEARING TO INPUT OF 2ND AXLE OUT OF BALANCE. ADVISED CUSTOMER TO HAVE DRIVELINES BALANCED AFTER HARVEST. CLEANED AND SILICONED AXLES AND PUT BACK IN, TIGHTENED AXLES.

Department: SERVICE

Supp. Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
PTX59903	ULTRA GREY SILICONE	EA	1.0	\$16.35	\$16.35
Task 5 Subtotals				Parts:	\$16.35
				Labor:	\$296.00
				Task 5 Subtotals	\$312.35

Detail Tax Info:

GST# 817668478RT0001
PST

\$168.21
\$201.84
Total: \$370.05

17.30

Total Parts: \$690.29
Total Labor: \$2,498.90
Total SHOP SUPPLIES: \$174.92

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Invoice Subtotal:	\$3,364.11
Total Tax:	\$370.05
Total Invoice:	\$3,734.16

<u>Payment Method</u>	<u>Terms</u>	<u>Due Date</u>
Charge	CASH SALES	8/31/2023

*** ANY WHEEL OR U-BOLT THAT HAS BEEN REMOVED OR REPLACED, NEEDS TO BE RETORQUED TO SPEC. IT IS CUSTOMER RESPONSIBILITY TO MAKE SURE THAT THIS IS DONE AT THE CORRECT INTERVAL.***
ALL PARTS WITH CORE CHARGE ARE SUBJECT TO CHARGE BACK PENDING VENDOR INSPECTION *** WARRANTY ITEMS SUBJECT TO CHARGEBACK PENDING VENDOR CLAIM & REJECTION**
** NO RETURNS ON INSTALLED ELECTRICAL COMPONENTS ***
* 101076904 SASK LTD IS NOT RESPONSIBLE TO ENSURE COMPLIANCE OF REGIONAL REGULATIONS *
CAB CARD TAX EXEMPTIONS ALLOWED: PENDING CHARGES TO YOU AT ANY DATE; SHOULD THE TAXING AUTHORITY DETERMINE THAT ABOVE GOODS ARE TAXABLE. PST CREDITS WILL NOT ISSUED ONCE THEY HAVE BEEN PAID.
#817668478RT0001

THANK-YOU FOR YOUR BUSINESS!!!!!!!