

I-203668



P.O. Box 860
Preeceville, SK S0A 3B0
Phone: (306) 547-2007
Fax: (306) 547-3382
Http://www.pattisonag.com
GST Number 818708372

Swift Current, SK (306) 773-9351
Maple Creek, SK (306) 662-2233
Kindersley, SK (306) 463-2683
Kyle, SK (306) 375-2302
Leader, SK (306) 628-3889
Unity, SK (306) 228-2696
North Battleford, SK (306) 445-4468
Humboldt, SK (306) 682-2572
Kelvington, SK (306) 327-4355
Shaunavon, SK (306) 297-2639

Yorkton, SK (306) 783-9459
Balcarres, SK (306) 334-2492
Moosomin, SK (306) 435-3301
Preeceville, SK (306) 547-2007
Russell, MB (204) 773-2149
Wynyard, SK (306) 554-2536
Kamsack, SK (306) 542-2814
Swan River, MB (204) 734-3466



JOHN DEERE

Invoice To Account No: [REDACTED]

Deliver To: *** PROFORMA INVOICE ***

SERVICE INVOICE

[REDACTED]

Bus Phone: [REDACTED]
Prv Phone: [REDACTED]

[REDACTED]

Bus Phone: [REDACTED]
Prv Phone: [REDACTED]

Invoice Number: [REDACTED]
Invoice Date: 08/03/2022
Location: 12
Work Order Number: 385002
Payment Type: Account
Page: 1 of 3

Make/Model:	Meter	Serial Number:	EQ Id:	Fleet No:
JOHN DEERE 1600A		E1600AX975725	975725M	

Service Reminders:

JSC RADIUS B Retail

COMPLAINT:

01 SERVICE CALL TO AND FROM MACHINE LOCATED IN RADIUS B.

CORRECTION:

July 28/2022 -- Service call and travel time
July 29/2022 -- Service call and travel time

Miscellaneous	Description	Quantity	Net Price	Extended Price	Taxed Ind
ST MILE B	SERV TRK CHRG B	1.00	168.00	\$168.00	Y
Labor: \$504.00	Parts: \$0.00	OL&M: \$0.00	Misc: \$168.00	Sub-Total: \$672.00	

JGEN01- Retail

COMPLAINT:

02 REPLACE LOWER FEED ROLLER

CORRECTION:

Traveled to location

Looked at conditioner, bottom roller was snapped in half, new used roller was on car hauler.
cut old bearing inner races off the roller from wrecker with torch while roller was on the trailer.
Removed the drive sprocket from bottom roller with puller, removed lock collars but could not remove bearings, torched both bearings out of the bottom roller flanges.
Tried to install the bottom roller but there was no possible way it could be installed with moco in one piece.
Checked the tech manual and seen there was steps to separate the back of conditioner from the cutter platform. (these steps were not listed on the computer tech manual, which is why the job was easier said than done as it was unknown that the moco needed to be split.)
Followed the steps in manual to split platform from rest of the conditioner.
parts were seized on, had to bead with torch to loosen, cut wiring harness for lights as there was no plug, set knives between guards
removed float springs, removed frame pins and backed the conditioner away from platform.

Inspected bearings in top roller, they were noisy and had vibration, talked to customer and he agreed to change them as well.
Did not have enough parts and it was late in the evening, packed truck and went back to shop.

Next day friday july 29

Picked extra 2 bearings lock collars, flange sets and some bolts

Traveled to location

Finished cutting Left hand bearing off top roller, removed the roll pressure arm from left hand side of conditioner

Installed lower roller with new bearings flanges and lock collars to the position old roller was at.

Installed the roll pressure arm and top roller bearing on the lh side, used old flanges and lock collar.

Timed rollers





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Service Reminders:

Tried to remove the drive sprocket from rh side of top roller, was seized on the shaft. heated to red hot multiple times and tried to pull off with puller, the puller would not remove sprocket. customer went to preeceville salvage to get new drive sprocket. cut old sprocket off with torch until the sprocket could slide off. Installed new bearing in top rh side of roller, used old flange and lock collar, set to previous setting, installed the new top sprocket when customer returned tried to install the bottom sprocket but it would not go on shaft, cleaned shaft and sprocket splines but could not get it to fit, customer returned sprocket to salvage earlier that day as we thought it would not be needed. Customer went back to salvage and picked up sprocket. While waiting for customer to return hooked the conditioner back up to platform, installed lock pins tilt cylinder, fixed cut wiring Inspected timing on knife drives, timing was out, removed the rh drive belt, set timing and reinstalled belt Customer returned, installed the drive sprocket, one idler sprocket was loose so tightened the jam bolts on that, installed drive chain Adjusted the roller pressure arms as per directions in book (customer installed float springs and set to previous tension while installed chain and set the roller pressure.

Ran the conditioner, adjusted the roller pressure as good as possible, top roller has a slight bend so it still has some vibration when no load in rollers, checked roller timing was good.

packed up service truck while customer tested conditioner in field, checked in with customer, conditioner is working better than it was before the roller broke. traveled back to shop Returned all parts not used, unpacked shop tools from service truck

PartNumber	Description	Quantity	Net Price	Extended Price	Taxed Ind
03H1495	CARRIAGE BOLT 3/8" X 1-1/2" SN	10.00	2.71	\$27.10	Y
BOLT	BULK HARDWARE	0.50	5.84	\$2.92	Y
JD9201	ECCENTRIC	2.00	21.65	\$43.30	Y
JD9434	BALL BEARI	4.00	56.51	\$226.04	Y
SW60HCOUS	CHAIN LINK	1.00	6.65	\$6.65	Y
SW60HOLUS	CHAIN LINK	1.00	10.56	\$10.56	Y
SW60HX100US	60H Roller Chain @1600links 100ft	99.00	0.98	\$97.02	Y

Miscellaneous Charges:

SERVICE ACCESSORIES

\$150.00

Labor: \$2,700.00	Parts: \$413.59	OL&M: \$0.00	Misc: \$150.00	Sub-Total: \$3,263.59
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100

100

100

100

100

100

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JOHN DEERE 1600A		E1600AX975725	975725M	

Service Reminders:

Customer PO No:
Tax Exempt No:
Advisor: CLINT YANKE

Labor:	\$3,204.00
Parts:	\$413.59
OL&M:	\$0.00
Misc:	\$318.00
GST:	\$196.78
PST:	\$0.00
Grand Total:	\$4,132.37

TERMS AND CONDITIONS

I hereby authorize the above repair work be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery. I agree to pay cash for such repair parts and labour on delivery of machine(s) or on terms satisfactory to you, and until paid in full, any such unpaid balance shall constitute a lien on this machinery. I further agree that you will not be held responsible for loss or damage to said machinery from fire, theft or other causes beyond your control

Received by:

Date:

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]